Chapter 3

contains all the information required for repair.

Exact knowledge of the machine function (chapter 2) is the fundamental prerequisite for doing repairs and adjustments.

Chapter 3 is divided into the following subchapters:

- 3.1 Machine specific safety and repair information
- 3.2 Machine specific tools, software tools and auxiliary equipment
- 3.3 Troubleshooting
- 3.4 Electrical and mechanical codes, fuses, LEDs
- 3.5 Replacement of parts
- 3.6 Adjustments and calibration
- 3.7 Software menus, Settings
- 3.8 Software releases, patches
- 3.9 FAQ Frequently Asked Questions